











# HOW TO MAKE A FITTING

	CORRECT	WRONG
Cut PEX tubing square using a PEX cutter.		
Place Stainless Steel Sleeve on the end of the tubing, making sure it is fully seated. Tubing must be seen in witness hole completely.		
Insert fitting into the tubing all the way to the shoulder.		
Position the tool jaws on the stainless steel sleeve, making sure it is centered.		
Close tool all the way.		
Once fitting is made, check with GO / NO GO gauge. Follow the tool adjustment instructions to calibrate the tool if necessary.	