

HOW TO MAKE A F1960 FITTING

	CORRECT	WRONG
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- 1
- 2
- 3
- 4
- 5
- 6
- 7

Cut PEX tubing square using a PEX tubing cutter.



Slide PEX Ring on square cut end all the way to the stop.



Open handle all the way and insert tool tip into PEX and begin expanding the PEX.



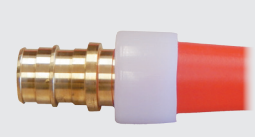
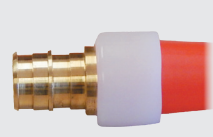
Once handle is closed, open handle and insert tool tip into the PEX as far as it will insert. Expand again making sure that the expander head is rotating 1/8 turn every time you begin expanding.



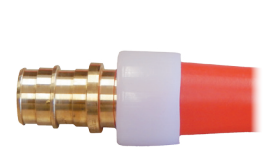
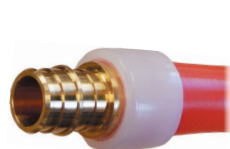
Repeat step making sure that the expander head is rotating every time you begin expanding.



*Once the expansion head is inserted all the way into the PEX then expand last time and quickly insert the fitting until the fitting shoulder or stop touches the Expansion ring.



Verify the fitting is fully inserted. Hold PEX and fitting together until the PEX relaxes on fitting and will not pull apart without holding.



* 1/2 = 4-6 expansion cycles
 3/4 = 7-9 expansion cycles
 1 = 12-15 expansion cycles